



## INTRODUCTION

Aksa power generation system, providing optimum performance, and reliability, for stationary standby, prime power, and continuous duty applications. All generator sets are factory build, and production tested.

### Power (kVA)

3 Phase, 50 Hz, PF 0.8

VOLTAGE	STANDBY RATING (ESP)		PRIME RATING (PRP)		Standby Amper
	kW	kVA	kW	kVA	
400/231	2000,00	2500,00	0,00		3608,55

**STANDBY RATING (ESP)** Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. ESP is in accordance with ISO 8528-1. Overload is not allowed.

**PRIME RATING (PRP)** Applicable for supplying power to varying electrical load for unlimited hours. PRP is in accordance with ISO 8528-1. 10 % overload capability is available for a period of 1 hour within 12-hour period of operation.

## General Characteristics

Model Name	AC 2500
Frequency (Hz)	50
Fuel Type	Diesel
Engine Made and Model	CUMMINS QSK60-G8
Alternator Made and Model	ECO 46-1.5L/4 A
Control Panel Model	DSE 7320
Canopy	AK 99

## ENGINE SPECIFICATIONS

Engine	CUMMINS
Engine Model	QSK60-G8
Number of Cylinder (L)	16 cylinders - V type
Bore (mm.)	159
Stroke (mm.)	190
Displacement (lt.)	60.2
Aspiration	Turbocharged and Low Temperature Aftercooled
Compression Ratio	14.5:1
RPM (d/dk)	1500
Oil Capacity (Total With Filter) (lt)	176
Standby Power (kW/HP)	2145/2876.5
Block Heater QTY	2
Block Heater Power (Watt)	3000
Fuel Type	Diesel
Injection Type and System	Direct
Type of Fuel Pump	Cummins HPI-PT
Governor System	Electronic
Operating Voltage (Vdc)	24 Vdc
Battery and Capacity (Qty/Ah)	4x143



Charge Alternator (A)	55
Cooling Method	Water Cooled
Cooling Fan Air Flow (m3/min)	2570
Coolant Capacity (engine only / with radiator) (lt)	159/
Air Filter	Dry Type
Fuel Cons. Prime With %100 Load (lt/hr)	449
Fuel Cons. Prime With %75 Load (lt/hr)	335
Fuel Cons. Prime With %50 Load (lt/hr)	228

### ALTERNATOR CHARACTERISTICS

Manufacturer	Mecc Alte
Alternator Made and Model	ECO 46-1.5L/4 A
Frequency (Hz)	50
Power (kVA)	2300
VOLTAGE (V)	400
Phase	3
A.V.R.	DER1
Voltage Regulation	(+/-)0.5%
Insulation System	H
Protection	IP23
Rated Power Factor	0.8
WEIGHT COMP. GENERATOR (Kg)	4260
COOLING AIR (m <sup>3</sup> /min)	135

### Open Gen.Set Dimensions (mm)

LENGTH	5891
WIDTH	2310
HEIGHT	3085
TANK CAPACITY (lt.)	2000

### Gen.Set Canopy Dimensions (mm)

LENGTH	9000
WIDTH	2800
HEIGHT	3456
DRY WEIGHT (kg.)	22000
TANK CAPACITY (lt.)	2200

- 1- Steel structure made from steel sheet and steel profiles.
- 2- Canopy and panels made from powder coated sheet steel.
- 3- Emergency stop push button.
- 4- Control panel is mounted on the baseframe . Located at the back



- of Generator set
- 5-** Cables out locations are back of the canopy.
- 6-** Corrosion-resistant locks and hinges.
- 7-** Oil could be drained via valve and a hose
- 8-** Exhaust system on the canopy.
- 9-** Special large access doors for easy maintenance
- 10-** The cap on the canopy provides easy access to radiator cap.
- 11-** Lifting points similar to ISO container , located on each top corner of the Canopy.
- 12-** Sound proofing materials
- 13-** Ventilation louvres
- 14-** Integrated ladder built in to side of the canopy allows access to the top of the canopy

## INTRODUCTION

Sound-attenuated and weather-protective enclosures for generating sets from Aksa, meet even the sound requirements and provide optimum protection from inclement weather and development by our specialist acoustic engineers. Our modular designed sound insulated canopies provide ease of access for servicing and general maintenance and interchangeable components permitting on-site repair. Enclosures are designed to optimize genset cooling performance, providing you with confidence that genset ratings and ambient capability.

## Control Panel

Control Module	DSE
Control Module Model	DSE 7320
Communication Ports	MODBUS

1. Menu navigation buttons
2. Close mains button
3. Main Status and instrumentation display
4. Alarm LED's
5. Close generator button
6. Status LED's
7. Operation selecting buttons

## Devices

DSE 7320 Auto Mains Failure control module

Static battery charger

Emergency stop push button and fuses for control circuits

## CONSTRUCTION and FINISH

Components installed in a sheet steel enclosure.

Phosphate chemical, pre-coating of steel provides corrosion resistant surface

Polyester composite powder topcoat forms a high gloss and extremely durable finish

Lockable hinged panel door provides for easy component access

## INSTALLATION

Control panel is mounted to gen-set baseframe on robust steel stand or power module. Located on the side of generating set with proper panel visibility.

## GENERATING SET CONTROL UNIT

The DSE 7320 control module is a standard addition to our generator sets from 220 kVA upwards and it has been designed to start and stop diesel and gas generating sets that include electronic and non-electronic engines.

The DSE 7320 includes the additional capability of being able to monitor a mains (utility) supply and is, therefore, suitable for controlling a standby generating set in conjunction with an automatic transfer switch.

The DSE7320 also indicates operational status and fault conditions, automatically shutting down the generating set and



indicating faults by means of its LCD display on the front panel.

### STANDARD SPECIFICATIONS

Microprocessor controlled

- 132 x 64 pixel LCD display makes information easy to read
- Front panel programming and also via PC software
- Soft touch membrane keypad and five key menu navigation
- Remote communications via RS232, RS485 and ethernet.
- Event logging (50) showing date and time
- Multiple date and time engine exercise mode and maintenance scheduler
- Engine block heater control.
- Controls; stop, manual, auto, test, start, mute lamb test/transfer to generator, transfer to mains, menu navigation.

### Instruments

#### ENGINE

- Engine speed
- Oil pressure
- Coolant temperature
- Run time Battery volts
- Engine maintenance due

#### GENERATOR

- Voltage (L-L, L-N)
- Current (L1-L2-L3)
- Frequency
- Earth current
- kW
- Pf
- kVA<sub>r</sub>
- kWh, kVA<sub>h</sub>, kVA<sub>r</sub>h

Phase sequence

#### MAINS

- Voltage (L-L, L-N)
- Frequency

#### WARNING

- Charge failure
- Battery under voltage
- Fail to stop
- Low fuel level (opt.)
- kW overload
- Negative phase sequence



Loss of speed signal  
PRE-ALARMS  
Low oil pressure  
High engine temperature  
Low engine temperature  
Over /Under speed  
Under/over generator frequency  
Under/over generator voltage  
ECU warning  
SHUTDOWNS  
Fail to start  
Emergency stop  
Low oil pressure  
High engine temperature  
Low coolant level  
Over /Under speed  
Under/over generator frequency  
Under/over generator voltage  
Oil pressure sensor open  
Phase rotation  
ELECTRICAL TRIP  
Earth fault  
kW overload  
Generator over current  
Negative phase sequence

### Options

High oil temperature shut down  
Low fuel level shut down  
Low fuel level alarm  
High fuel level alarm  
EXPANSION MODULES  
Additional LED module (2548)  
Expansion relay module (2157)  
Expansion input module (2130)

### Standards

Electrical Safety / EMC compatibility  
BS EN 60950 Electrical business equipment  
BS EN 61000-6-2 EMC immunity standard



BS EN 61000-6-4 EMC emission standard

### STATIC BATTERY CHARGER

Battery charger is manufactured with switching-mode and SMD technology and it has high efficiency.

Battery charger models' output V-I characteristic is very close to square

2405 has fully output short circuit protection and it can be used as a current source.

2405 charger has high efficiency, long life, low failure rate, lightweight and low heat radiated in accordance with linear alternatives.

The charger is fitted with a protection diode across the output.

Charge fail output is available.

Connect charge fail relay coil between the positive output and CF output.

Input: 196-264V.

Output: 27,6V 5A or 13,8V 5A.

### STANDARD SPECIFICATIONS

- Water cooled diesel engine
- Radiator with mechanical fan
- Protective grille for rotating and hot parts
- Electric starter and charge alternator
- Starting battery (with lead acid) including rack and cables
- Engine coolant heater
- Steel base frame and anti-vibration isolators
- Spare external fuel tank (open set)
- Flexible fuel connection hoses
- Single bearing, class H alternator
- Industrial exhaust silencer and steel bellows supplied separately
- Static battery charger
- Manual for application and installation
- Generators Sets' voltage and frequency regulation comply with ISO 8528-5
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### OPTIONAL EQUIPMENTS

#### ENGINE

- Remote Radiator Cooling
- Electronic governor control
- Fuel-Water Separator Filter
- Low water level alarm
- Oil heater

#### ALTERNATOR

- Anti-Condensation Heater
- Over sized alternator
- PMG excitation + AVR



Single Phase ( 4 lead)

Main line circuit breaker

#### CONTROL SYSTEM

Automatic synchronising and power control system ( multi gen-set Parallel )

Paralel system with mains.

Transition synchronization with mains

Remote annunciator panel

Remote relay output

Alarm output relays

Remote communication with modem

Earth fault, single set

Charge Ammeter

#### TRANSFER SWITCH

Three Pole Contactor

Four Pole Contactor

Three or four pole contactor

Motorlu Şalter

Three or four pole motor operated circuit breaker

#### OTHER ACCESSORIES

Main Fuel Tank

Automatic or manual fuel filling system

Manual oil drain pump

Electrical oil drain pump

Low and high fuel level alarm

Residential silencer

Enclosure: weater protective or sound attenuated

Duct adapter ( on radiator)

Inlet and outlet motorised louvers

Inlet and outlet acoustic baffles

Trailer

Tool kit for maintenance

1500/3000 hours maintenance kit

Double wall chassis

Supplied with oil and coolant - 30 °C

Battery isolating switch

Battery heater

Automatic transfer switch

#### AKSA CERTIFICATES

- TS ISO 8528

- CE



- SZUTEST
- 2000/14/EC